



Please dispose of packaging for the product in a responsible manner. It is suitable for recycling. Help to protect the environment, take the packaging to the local amenity tip and place into the appropriate recycling bin.



Never dispose of electrical equipment or batteries in with your domestic waste. If your supplier offers a disposal facility please use it or alternatively use a recognised re-cycling agent. This will allow the recycling of raw materials and help protect the environment.



01940 14" x 43" Wood Lathe



FOR HELP OR ADVICE ON THIS PRODUCT PLEASE CONTACT YOUR DISTRIBUTOR.

Ref:180311

Please read and fully understand the instructions in this manual before operation. Keep this manual safe for future reference

PARTS LIST...cont

61.	Rotating Centre	70.	Leg Stand-1
62.	Tailstock Spindle	71.	Leg Stand-2
63.	Tailstock Screw	72.	Switch
64.	Handle Assembly	73.	Switch Box
65.	Tailstock	74.	Mains Lead
66.	Washer	75.	Instruction Manual
67.	Hand-wheel	76.	Capacitor
68.	Screw (M8 x 20)	77.	Digital Readout
69.	Cap Head Bolt (M8 x 35)	78.	Screw

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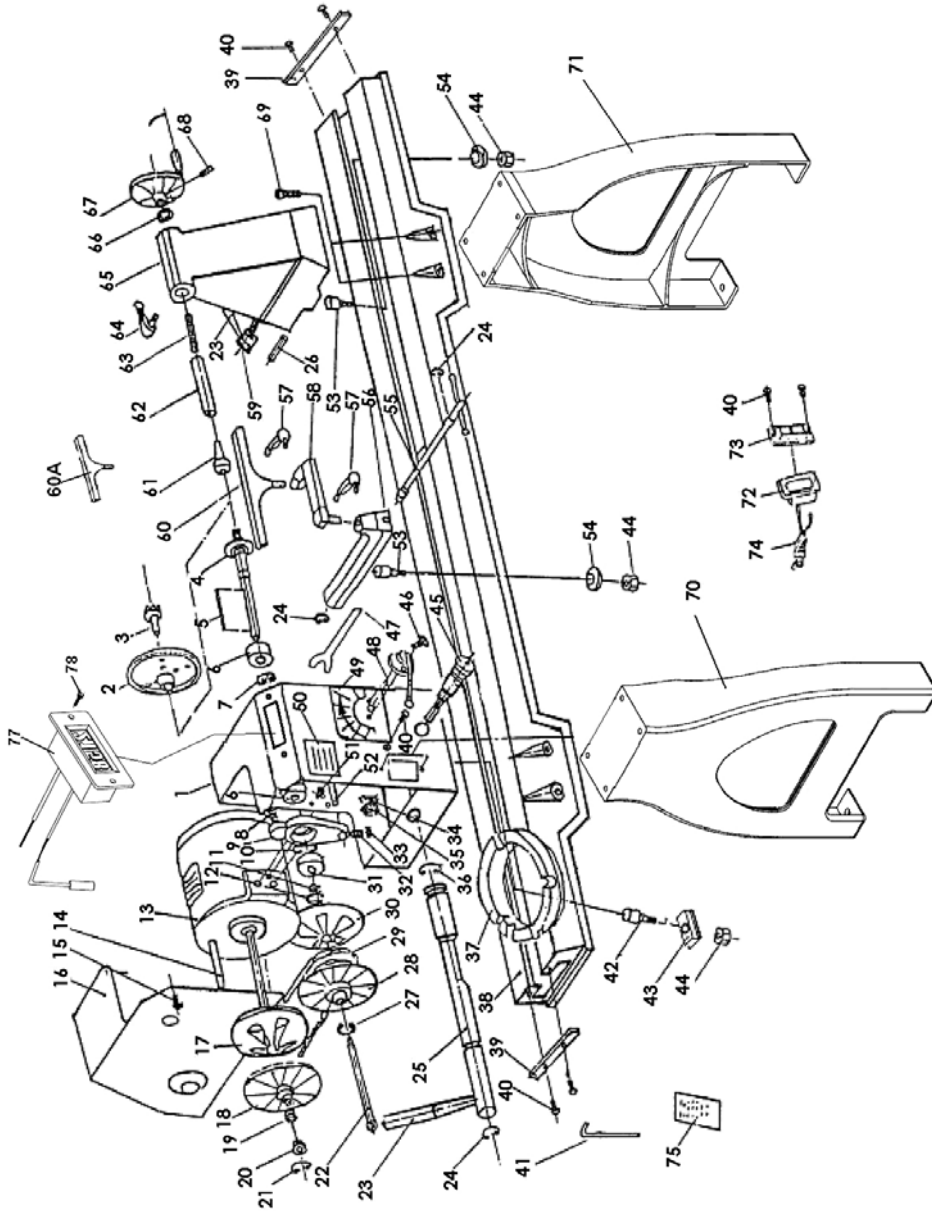
GENERAL SAFETY INSTRUCTIONS

- 1. KNOW YOUR POWER TOOL.** Read this owner's manual carefully. Learn the tool's applications and limitations, as well as its specific potential hazards.
- 2. KEEP GUARDS IN PLACE** and in working order, never use the tool if any damage is present.
- 3. REMOVE ADJUSTING KEYS AND WRENCHES.** Form a habit of checking to see that adjusting tools and wrenches are removed from machine before turning it on.
- 4. KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
- 5. DON'T USE IN DANGEROUS ENVIRONMENTS.** Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well lit. Don't use the tool in the presence of flammable liquids or gases.
- 6. KEEP CHILDREN AWAY.** All visitors should be kept a safe distance from work area.
- 7. MAKE THE WORKSHOP CHILD PROOF** with padlocks, master switches or by removing starter keys.
- 8. DON'T FORCE THE TOOL.** It will do the job better and safer at the rate for which it was designed.
- 9. USE THE CORRECT TOOL.** Don't force the tool or attachment to do a job for which it was not designed; for example, don't use a circular saw for cutting tree limbs or logs.
- 10. WEAR PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewellery which may get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.
- 11. ALWAYS USE SAFETY GLASSES.** Also use a face or dust mask if cutting operation is dusty everyday, eyeglasses only have impact resistant lenses, they are NOT safety glasses.
- 12. SECURE WORK.** Use clamps or a vice to hold work when practical. It's safer than using your hand and it frees both hands to operate tool.
- 13. DON'T OVERREACH.** Keep proper footing and balance at all times.
- 14. MAINTAIN TOOLS WITH CARE.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
- 15. DISCONNECT THE TOOL.** Before servicing; when changing accessories such as blades, bits, cutters, and the like.
- 16. REDUCE THE RISK OF UNINTENTIONAL STARTING.** Make sure the switch is in the OFF position before plugging in or inserting battery if applicable.
- 17. USE RECOMMENDED ACCESSORIES.** Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury to persons or damage to the tool.
- 18. NEVER STAND ON THE TOOL.** Serious injury could occur if the tool is tipped or if the cutting tool is accidentally contacted.
- 19. CHECK FOR DAMAGED PARTS.** Before every use of the tool, check the guard or other parts for damage, check to determine that it will operate properly and perform its intended function - check for alignment of moving parts, binding of moving parts, its operation. A guard or other part that is damaged should be properly repaired or replaced.

PARTS LIST

1.	Headstock	31.	Bearing (80107)
2.	Faceplate	32.	Bolt (M8 x 20)
3.	Drive Spur	33.	Nut (M8)
4.	Spindle	34.	Clamp
5.	Key (4 x 4 x 80)	35.	Nut
6.	Bearing (80205Z)	36.	"C" ring (22)
7.	"C" ring (52)	37.	Turning Base
8.	Spring	38.	Main Bed
9.	Shifting Lever Bracket	39.	Stop Bracket
10.	"C" ring (62)	40.	Screw (M5 x 10)
11.	"C" ring (30)	41.	Hex Wrench
12.	"C" ring (35)	42.	Cam Bolt
13.	Motor	43.	Clamp-A
14.	Key (4 x 4 x 80)	44.	Hex Nut (M18)
15.	Screw (M5 x 8)	45.	Angular Setting Assembly
16.	Motor Cover	46.	Screw (M5 x 12)
17.	Motor Pulley (L)	47.	Spindle Wrench
18.	Motor Pulley (R)	48.	Gear Assembly
19.	Spring	49.	Speed Label
20.	Sleeve	50.	Name Label
21.	"C" ring (16)	51.	Bolt (M8 x 30)
22.	Push Rod	52.	Rack
23.	Headstock Locking Handle	53.	Cam Bolt
24.	"C" ring (19)	54.	Clamp-B
25.	Eccentric Rod	55.	Eccentric Rod
26.	Pin	56.	Tool Rest Body
27.	"C" ring (24)	57.	Handle Assembly
28.	Spindle Pulley (L)	58.	Tool Rest Extension
29.	V-belt	59.	Tailstock Locking Handle
30.	Spindle Pulley (R)	60.	Tool Rest

EXPLODED DRAWING



GENERAL SAFETY INSTRUCTIONS...cont

- 20. DIRECTION OF FEED.** Feed work into a blade or cutter against the direction of rotation of the blade or cutter only.
- 21. NEVER LEAVE THE TOOL RUNNING UNATTENDED.** TURN the power off. Don't leave the tool until it comes to a complete stop.
- 22. DON'T ABUSE CORD.** Never carry the tool by the cord or pull it to disconnect the plug from the mains socket. Keep cord away from heat, oil and sharp edges.
- 23. USE SUITABLE VOLTAGE.** Before connecting the machine to a power source, be sure that the voltage supplied is the same as that specified on the nameplate of the machine.

SPECIFIC SAFETY INSTRUCTIONS



Caution! If used incorrectly, woodworking machines can be dangerous; for this reason always comply with the safety instructions mentioned in this manual.

WARNING: Do not operate your wood lathe until it is completely assembled and installed according to the instructions.

1. For your own safety, read the entire instruction manual before operating the lathe.
2. Always wear eye protection.
3. Do not wear gloves, neckties, or loose clothing.
4. Tighten all locks before operating.
5. Do not mount a split work-piece.
6. Use the lowest speed when starting to cut a new work-piece, If the lathe is running so fast that it vibrates, there is a risk that the work-piece will be thrown out or the tool jerked from your hands.
7. Read and understand all warning labels attached to the wood lathe.
8. Stop and start the wood lathe at slow speed.
9. Always rotate the work-piece by hand before turning on the lathe. If the work-piece strikes the tool rest, it could split and be thrown out of the lathe.
10. Do not allow the turning tools to bite into the wood. The wood could split or be thrown out from the lathe.
11. Do not operate the lathe if it is rotating in the wrong direction. The work-piece must always be rotating toward you.
12. Before attaching a work-piece to the faceplate, always rough it out to make it as round as possible, this minimizes the vibrations while the piece is being turned. Always fasten the work-piece securely to the faceplate, failure to do so could result in the work-piece being thrown away from the lathe.
13. Position your hands so that they will not slip onto the work-piece.
14. Remove all loose knots in the stock before mounting it between the centres or on the faceplate.
15. Leave the work area only after the lathe's motor has come to a full stop.
16. Keep your chisels and turning tools within easy reach while working. Do not lay them on the bench so that you must reach over the revolving work-piece to select them.
17. Keep a firm hold and remain in control of the cutting tool at all times. Take special precautions when shaping a section of stock in which knots or voids are found.
18. Always make safety a priority.

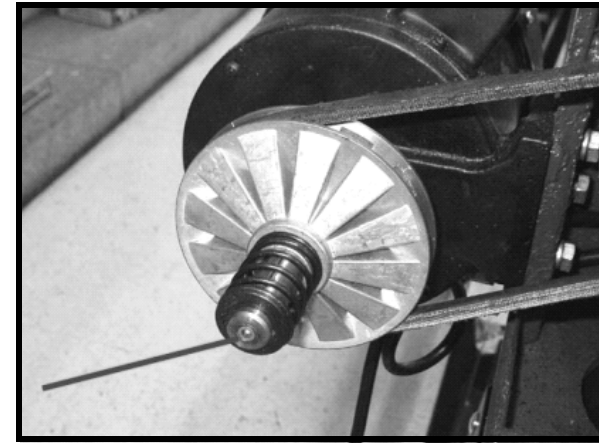


CAUTION: THE WARNINGS AND CAUTIONS MENTIONED IN THIS INSTRUCTION MANUAL CAN NOT COVER ALL POSSIBLE CONDITIONS AND SITUATIONS THAT MAY OCCUR. IT MUST BE UNDERSTOOD BY THE OPERATOR THAT COMMON SENSE AND CAUTION ARE FACTORS WHICH CAN NOT BE BUILT INTO THIS PRODUCT, BUT MUST BE APPLIED.

MAINTENANCE

WARNING - FOR YOUR OWN SAFETY; ALWAYS TURN THE LATHE OFF AND DISCONNECT IT FROM THE MAINS SUPPLY BEFORE PERFORMING ANY MAINTENANCE OR LUBRICATION WORK ON THE LATHE.

- Vacuum and / or blow out any dust accumulation inside the motor housing on a regular basis.
- Apply a coat of paste wax, or similar to the lathe bed to help keep it clean and to facilitate the easy movement of the articulated tool rest and tailstock.
- Proper Oiling and maintenance must take place to ensure the quality and life of the machine. To Maintain this, the use of a pin point oiler would be helpful. Take the headstock cover off, and oil the point in the diagram. This should be done periodically.

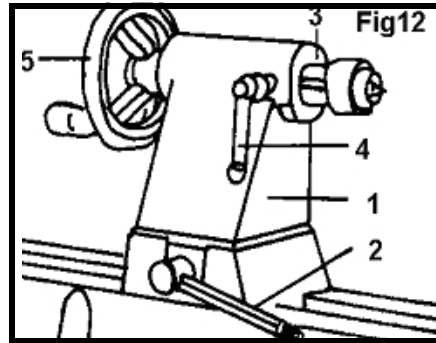


Periodic lubrication of the spring levers and other threaded parts will make them easier to operate and prevent any possible corrosion.

OPERATING INSTRUCTIONS...cont

Operating The Tailstock:

- Move the tailstock (1) by loosening the tailstock lock lever (2) and sliding the tailstock assembly to the desired position on the lathe bed. Securely lock the tailstock into position by tightening the lock lever.
- The tailstock spindle (3) can extend up to 2-½" from the tailstock housing. You can move the tailstock spindle by loosening the spindle lock lever (4) and then rotating the spindle hand wheel (5).
- Be sure that lock levers (4) and (2) are secure before operating the lathe.
- The tailstock spindle is hollow and can be accessed from the hand wheel end. Use the push rod to remove the Morse Taper live centre.

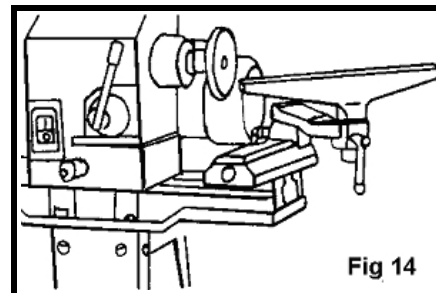
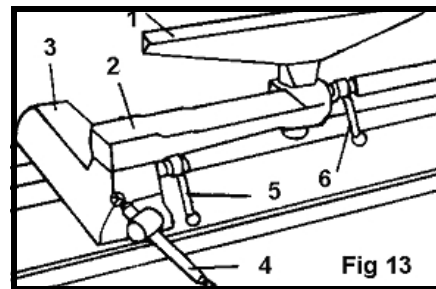


Operating The Tool Rest:

The articulated tool rest (1) may be used with or without the extension arm (2).

To move the tool rest base (3) loosen the lock lever (4) and slide the tool rest base left or right along the lathe bed or it may be moved forward or backwards.

- When using the tool rest extension arm, loosen lock levers (5) and (6) to make any necessary adjustments.
- Be certain to tighten all tool rest locking levers before turning on the lathe.
- The articulated tool rest may also be repositioned onto the extension section of the main bed by sliding the headstock to the right, for use on outboard turnings.



IMPORTANT: Make sure that the tool rest is adjusted to be as close to the work-piece as possible, without touching. Rotate the work-piece by hand to check the clearance before turning the lathe on.

SPECIFIC SAFETY INSTRUCTIONS...cont

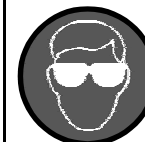


WARNING! Before connecting the tool to the mains supply be sure that the voltage supply is the same as that specified on the nameplate of the tool. A power source with a voltage greater or lower than that specified for the tool can result in serious injury to the user, as well as damage to the tool. If in doubt, do not plug the tool into the mains supply. Always turn the machine off and remove the plug from the mains socket before making any adjustments or maintenance.

- When an extension cable is required, you must ensure that it has the right ampere rating and a large enough cross section for the mini wood lathe. It should also be checked to make sure that no damage is present and it is in safe electrical condition.
- Ensure that you have removed foreign objects such as nails and screws from the work-piece before commencing the operation.
- Rags, cloths, cord, string and anything that could get "dragged" into the lathe should be removed from the work area prior to use.
- Damaged or contaminated work-pieces may cause unwanted hazards.
- Metal parts penetrated into the work-piece can be very dangerous, and should be removed before operation starts.
- Use safety equipment including safety goggles or shield, ear protection, dust mask and protective clothing.
- Check to make sure that all fixing screws etc. are tight before operating the lathe.



When using this wood lathe, always ensure the operator as well as those in the area wear ear protection; particularly during extended use.



When using this wood lathe always ensure the operator as well as those in the area wear eye protection.

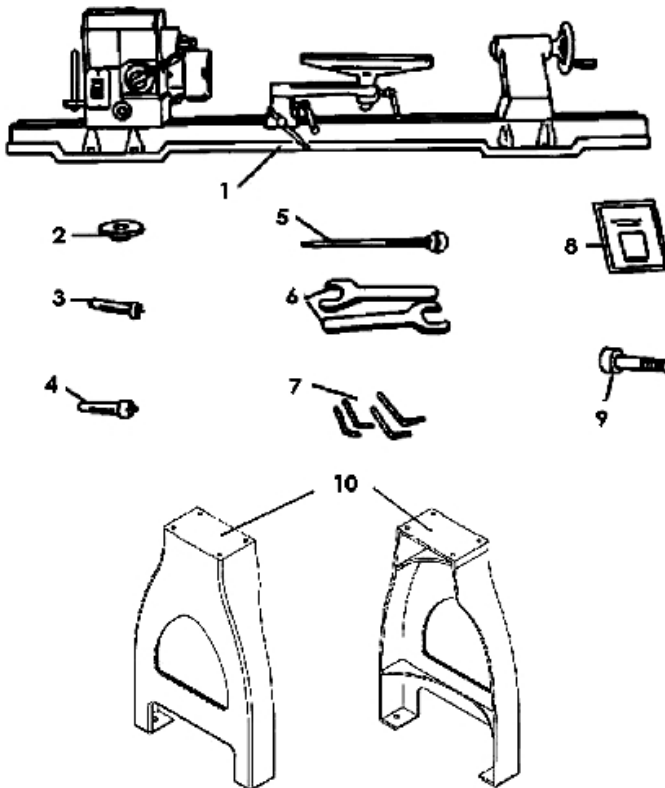


Some wood and wood composites / additives have the potential to be highly toxic; always wear a face mask when operating this wood lathe.

TECHNICAL SPECIFICATIONS

Part Number	01940
Input Voltage	230v ~ 50hz
Power	750 watts
Speed	500 rpm - 2200 rpm (variable)
Distance Between Centres	1100 mm
Maximum Turning Ø	350 mm
Spindle Thread Size	3/4" x 16tpi
Drive Spur Size	1 Morse Taper
Tailstock Rotating Centre Size	2 Morse Taper

CONTENTS AND ACCESSORIES

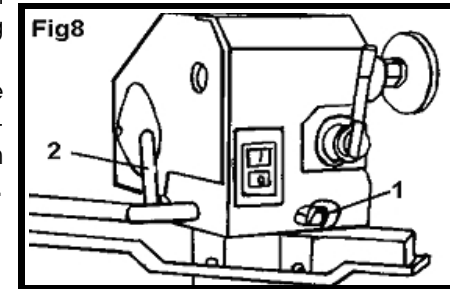


1.	Lathe Assembly
2.	Faceplate
3.	Drive Spur
4.	Rotating Centre
5.	Push Rod
6.	Wrenches
7.	Hex Keys
8.	Instruction Manual
9.	Cap Head Bolts
10.	Leg Set

OPERATING INSTRUCTIONS...cont

2. To set the headstock at the desired position, you must first turn the head lock handle [2] until you have completed at least one rotation. (Fig 8).

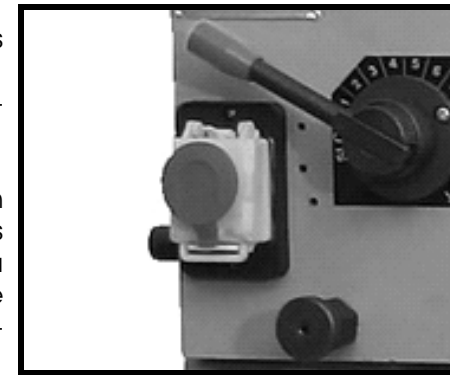
3. Pull out the headstock release [1], rotate the entire headstock clockwise to the desired position. The headstock will be fixed in position when it locks into one of the five pre-set settings. Tighten the lock handle [2].



On / Off NVR Switch:

To start the lathe; lift the yellow cover and press the green button (I).

To stop the lathe; press the red (0) button, or alternatively close the yellow cover.



Your variable speed SIP wood lathe is fitted with a safety NVR (No Volt Release) switch. This means that if power is cut to the lathe (such as in a power failure); the motor will not start to run once the power is returned without the operator following the above instructions to restart the lathe.

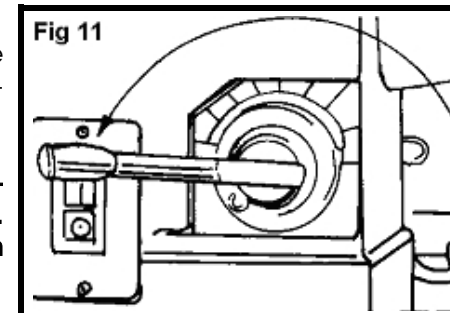
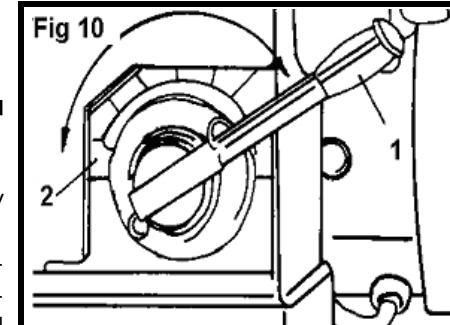
Speed Control:

The lathe motor *must* be running before you can use the speed control lever.

The speed control lever can be rotated to any one of ten fixed speeds; To set the speed: Pull back on the speed control lever (1) and rotate the lever to the desired speed. Use the index plate (2) as a reference to select the desired speed.

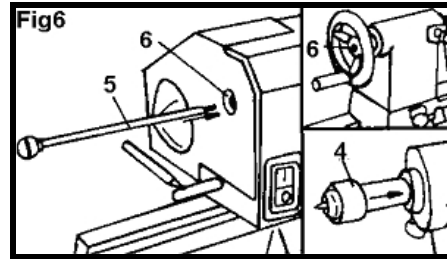
Rotating the lever clockwise will increase the speed while a counter clockwise rotation decreases the speed.

Always return the speed control lever to the lowest speed position before turning the lathe off. Not complying may prevent the motor from starting and / or cause damage to the lathe.



ASSEMBLY INSTRUCTIONS...cont

4. To remove either the headstock spur or the tailstock rotating centre; insert the push rod [5] into the hole [6] at the opposite end of the headstock or tailstock and lightly tap. Remove and store the rod in a safe location after use.



WARNING! Do not operate your wood lathe until it is completely assembled and adjusted according to the instructions.

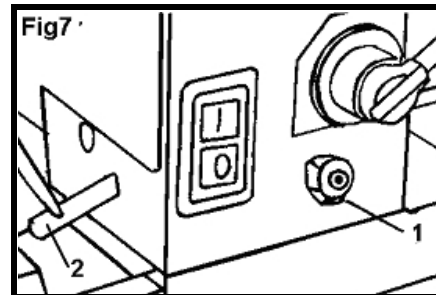
OPERATING INSTRUCTIONS

Operating tips:

1. Make sure cutting tools are sharp and clean for best performance and safe operation.
2. Never leave the work area until the lathe has been turned off and the spindle has come to a complete stop.
3. Once a work-piece has been clamped onto the lathe, always rotate the work-piece by hand and check for proper tool rest clearance before turning the lathe on.
4. When turning a work-piece, always rough the wood to round form at a low speed to reduce the risk of kickback.
5. Always position the tool rest firmly and securely just above the centreline of the work-piece when shaping a piece of stock.
6. Remove all loose knots from the stock before it is mounted on to the lathe.
7. Always keep a firm hold on and maintain control of the cutting tool.
8. If you are uncertain about the optimal speed, it is better to start with the slowest, and increase your speed as your comfort with the tool and the work piece increases.
9. Never force the tool or attachment to do the work of a larger industrial tool. It is designed to do the job better and more safely at the rate for which it was intended.

Headstock (Fig 7):

1. The headstock has 5 preset positions, 0° setting for all spindle turning applications, 60°/90°/120° for use when making face plate turnings, 180° for use for face plate turnings when using the extension section of the main bed and tool rest extension.



ELECTRICAL CONNECTION

Connecting to the power supply:

This SIP wood lathe is fitted with a standard 230v ~ 13 amp plug. Before using the lathe, inspect the mains lead and plug to ensure that neither are damaged. If any damage is visible have the lathe inspected / repaired by a suitably qualified person. If it is necessary to replace the plug a heavy duty impact resistant plug would be preferable.

The wires for the plug are coloured in the following way:

Yellow / green	Earth
Blue	Neutral
Brown	Live

As the colours of the wires may not correspond with the markings in your plug, proceed as follows: The wire which is coloured blue, must be connected to the terminal marked with N or coloured black. The wire which is coloured brown, must be connected to the terminal, which is marked L or coloured red. The wire which is coloured yellow / green should be connected to the terminal which is coloured the same or marked \perp

Always secure the wires in the plug terminal carefully and tightly. Secure the cable in the cord grip carefully.



Warning: Never connect live or neutral wires to the earth terminal of the plug. Only fit an approved plug with the correct rated fuse. If in doubt consult a qualified electrician.



Note: Always make sure the mains supply is of the correct voltage and the correct fuse protection is used. In the event of replacing the fuse always replace like for like.



Note: If an extension lead is required in order to reach the mains supply; ensure that this too is rated for the correct voltage and fuse rating (230v ~ 13 amps).



Note: The cross section of the extension lead should be checked so that it is of sufficient size so as to reduce the chances of voltage drops.

GUARANTEE

Guarantee:

This SIP wood lathe is covered by a 24 month parts and labour warranty covering failure due to manufacturers defects. This does not cover failure due to misuse or operating the machine outside the scope of this manual.

In the unlikely event of warranty claims, contact your distributor as soon as possible. Proof of purchase will be required before any warranty can be honoured.



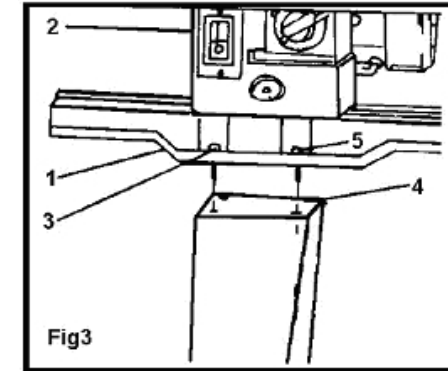
Note: Proof of purchase will be required before any warranty can be honoured.

ASSEMBLY INSTRUCTIONS

CAUTION: The lathe is a heavy machine and must be lifted with assistance to assemble the lathe to the leg set.

Setting the lathe on the leg set (Fig 3)

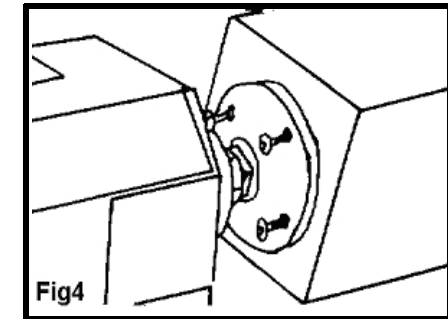
1. Place the lathe bed assembly [1] onto the leg set.
2. Position the headstock [2] assembly over the top plate and align the holes in the bed [3] with the holes in the top plate [4]. Set the head stock down carefully.
3. Align the tailstock assembly end of the lathe over the top plate mounting holes and set it down carefully.
4. Insert the hex bolts [5] into the mounting holes in each bed and tighten securely.



IMPORTANT! THE LEG SET MUST BE FASTENED TO THE SUPPORTING SURFACE.

Faceplate (Fig 4)

1. Remove the headstock spur from the spindle (if fitted).
2. Thread the faceplate onto the Spindle.
3. Mount the work-piece to the faceplate with flat head brass wood screws. Make sure the length of the screws does not interfere with the cutting tools.



Spur / Rotating Centre

1. Remove the faceplate [1] from the headstock spindle, using the two wrenches provided [2] to separate the faceplate from the spindle nut. (Fig5)
2. Insert the drive spur [3] into the headstock spindle.
3. Insert the rotating centre [4] in the tailstock hole. (Fig 6, Page 12)

